



Rear Flip Seat Kit & Frame Only Kit Installation Instructions for Will Fit E-Z-GO® TXT® & Freedom TXT®

INCLUDED:

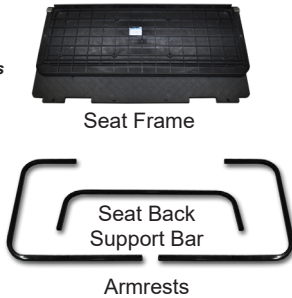
**Cushions not included in Frame Only Kits*



Lean Back Cushion



Seat Bottom Cushion



Seat Frame

Seat Back Support Bar

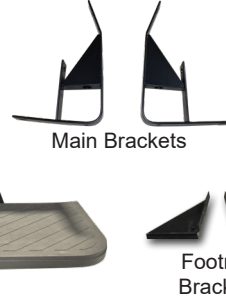
Armrests



Seat Back Brackets

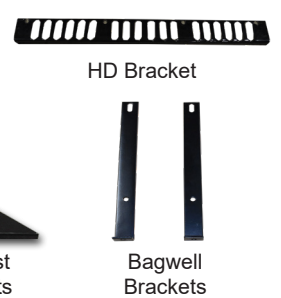
Rear Struts

Footrest



Main Brackets

Footrest Brackets

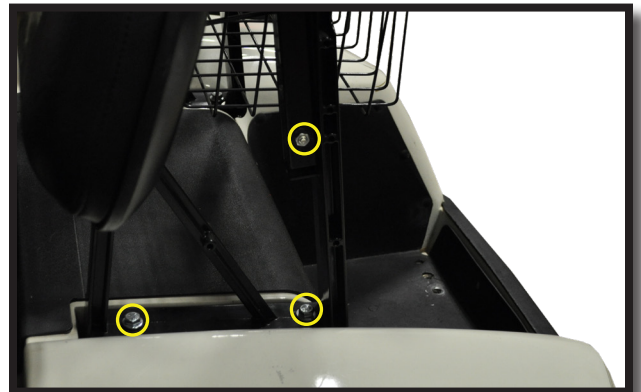


HD Bracket

Bagwell Brackets

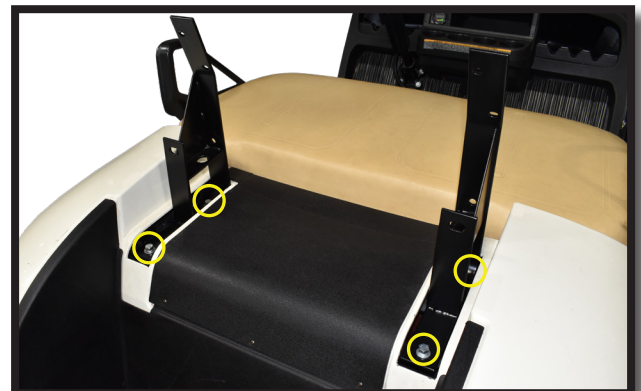
Engage Parking Brake and switch the Key Switch to the OFF position.

Remove canopy, rear struts, front lean back cushion, and basket assembly. Retain canopy and all hardware.



Install new **Main Brackets** as shown using hardware retained from STEP 1. Position the brackets with the flat plate on the outside. Tighten hardware.

Note: if installing on a 2014 or newer cart use bolts from HW Pack marked (2014-newer).

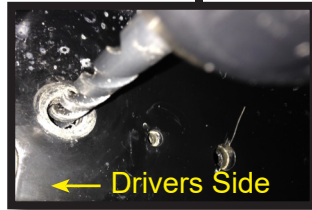




Tools Required: 7/16" Drill Bit

Locate the outer holes in the frame under the bagwell. Using a 7/16" bit, drill through hole and into bagwell.

3



17mm Socket & Wrench

A) Mount the **Bagwell Brackets** in the newly drilled holes using the 10x40mm bolts from Pack 1.

B) Attach **Footrest to Bagwell Brackets** with the 10x25mm bolts from Pack 1.

4



17mm Socket & Wrench

Attach rear **Seat Frame** to the **Main Brackets** using the 10x25mm bolts from Pack 1.

IMPORTANT: Do not fully tighten hardware until Step 10 is complete.

5

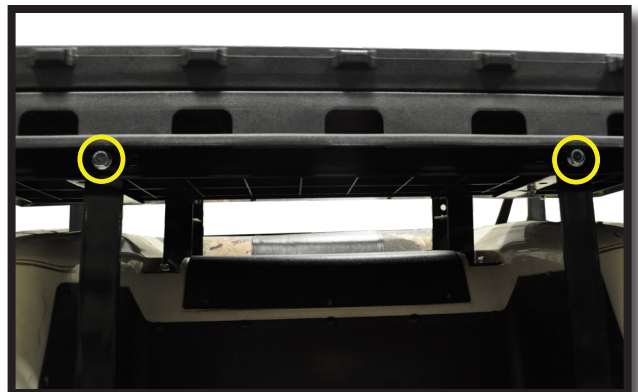


17mm Socket & Wrench

Using hardware Pack 1, mount **Bagwell Brackets** to frame as shown.

Note: Make sure the bagwell brackets sit on the inside of the bar as shown. Mount the seat frame to the top of the bagwell brackets.

6



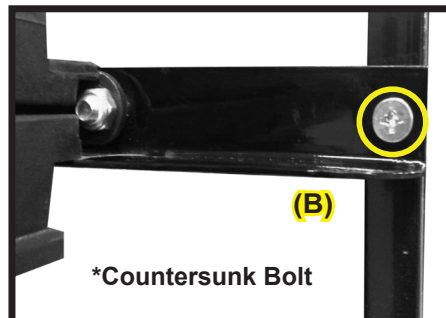
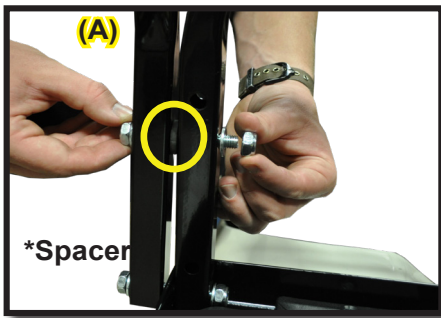


#3 Phillips Tip, 17mm Socket, & 17mm Wrench

Place **Seat Back Support Bar** in rear of **Seat Frame** as shown.

A) Using 10x70mm bolts and Rubber Spacers from Pack 2, attach the **Arm Rests** to the rear of the **Seat Frame** and **Seat Back Support Bar**.

B) Attach **Armrests** to the front of **Seat Frame** using the 10x45mm Countersunk bolts from Pack 2. Acorn Nuts should be on the outside of the frame. Repeat process on the other side.



17mm Socket & Wrench

Install the new **Rear Struts** to the **Seat Back Support Bar** using 10x70mm bolts from Pack 3.

Top of Struts go to the inside of cart for factory tops.

Attach canopy to struts using hardware retained from STEP 1.



Attach Factory front seat lean back cushion to Main Brackets using factory hardware from STEP 1.



 17mm Socket & Wrench

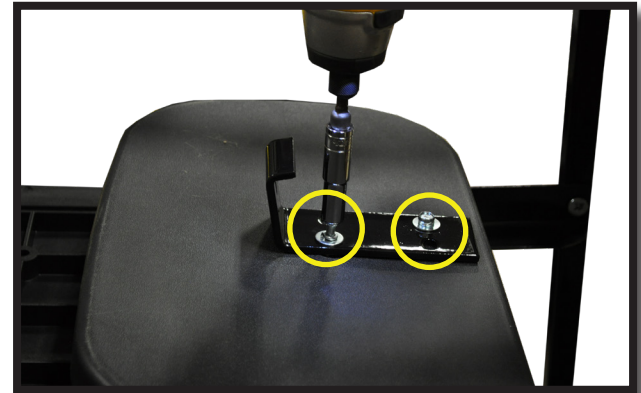
Attach bottom of **Armrests** to **Footrest** using the **Footrest Brackets** and 10x70mm bolts from Pack 3.

Note: You can now fully tighten all seat kit hardware.



 10mm Socket or Wrench

Using the hardware from Pack 4, install the **Seat Back Brackets** to the **Lean Back Cushion**.



 17mm Socket & Wrench

Mount the **Lean Back Cushion** onto the **Seat Back Support Bar** using 10x45mm bolts from Pack 5. Once both bolts are in place, tighten hardware.

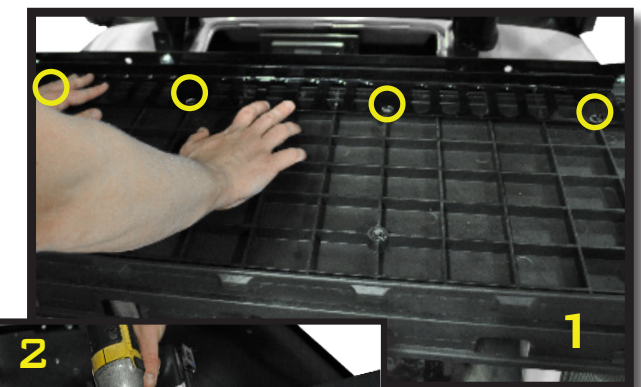


Front lean back cushion removed for instructional purposes only

 #3 Phillips Tip

1. Place **HD Bracket** on flip frame as shown. Align bracket holes to the flip seat mounting holes. Insert Nylon seat strap between HD bracket and flip frame at desired location.

2. The thickest part of the seat bottom goes to the rear. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using countersunk bolts from Pack 5, tighten the seat bottom to seat frame as shown.



***Cover bolt holes using supplied Plastic Caps from Pack 5.**

INSTALLATION COMPLETE

HARDWARE PACK

Pack 1

- 2 - 10x40mm Hex Bolt
- 6 - 10x25mm Hex Bolt
- 16 - 10x20mm Flat Washer
- 8 - 10mm Nylock Nut

Pack 2

- 4 - 10x70mm Hex Bolt
- 2 - 10x45mm Countersunk Bolt
- 10 - 10x20mm Flat Washer
- 4 - 10mm Nylock Nut
- 2 - 10mm Acorn Nut
- 2 - Rubber Spacer

Pack 3

- 6 - 10x70mm Hex Bolt
- 12 - 10x20mm Flat Washer
- 6 - 10mm Nylock Nut

Pack 4

- 4 - 6x20mm Hex Bolt
- 4 - 6mm Lock Washer
- 4 - 6x17mm Flat Washer

Pack 5

- 2 - 10x45mm Hex Bolt
- 4 - 10x20mm Flat Washer
- 2 - 10mm Nylock Nut
- 8 - 8x30mm Countersunk Bolt
- 1 - Nylon Strap
- 8 - Plastic Caps

2014 - Newer

- 4 - 3/8" x 1.5" standard Hex Bolt



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